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- Smoke & Fumes from obliterated materials and surface coatings
- Process Radiation light generated during cutting
- Electrical Hazards
- Fire & Combustion Hazard
- Compressed Gases



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LASER PROCESS RADIATION

Laser welding and cutting Blue Light Hazard

Anticipate cutting acrylic, glass, or wood, not metal

Do Not stare at light that may be generated as a result of the cutting process

Photo courtesy of Trumpf Inc.

Laser welding often produces hazardous process radiation. Some of the metal is vaporized, and the metal vapor rises into the path of the laser beam, absorbing some of the laser light and heating it to thousands of degrees. The resulting plasma glows brightly in the visible and ultraviolet, producing two types of ocular hazards: 1) Exposure to the ultraviolet light can result in welders flash, which is damage to cornea, may need medical attention, eye rest. 2) Staring at the visible light for even a few seconds can result in a blue light retinal injury, where the retina never recovers.

If a bright blue or white light source cannot be viewed comfortably, it should not be viewed without protective eyewear. Orange eyewear will remove the hazardous blue wavelengths and allow the process to be viewed safely. Orange argon laser eyewear is often used to view laser welding processes. Special eyewear that will block both the laser light and the blue light is available. 2







































REQUIRED SAFE WORK PRACTICES

- Never intentionally look directly into a laser. Do not stare at the light from any laser beam or light generated during the cutting process, which is the product of material combustion or vaporization. Blink and move your eyes away.
- Do not view a Class 3R (or any higher power) laser with optical instruments such as binoculars or microscopes, or redirect with a reflective surface.
- Never direct the beam toward other people.
- Operate lasers only in the area designed for their use and be certain that the beam is terminated at the end of its use path. Never allow a laser beam to escape its designated area of use.
- Never use a laser in a manner other than its intended and applied for use

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REQUIRED SAFE WORK PRACTICES

- Position the laser so that it is well above or below eye level, both when standing and sitting.
- Remove all unnecessary objects from the area near the beam's path, especially reflective items.
- Check for stray reflective beams.
- DO NOT OPERATE THE LASER SYSTEM IF ANY SAFETY FEATURES HAVE BEEN MODIFIED, DISABLED, OR REMOVED. This may lead to severe eye damage and/or burns to the skin.
- Laser safety eyewear and other controls are required (for the Mechanical Engineering Laser Cutter) if a class 3B or 4 laser beam is not contained, which may be invisible to the human eye. Contact the Laser Safety Officer for this setup if a modification to an enclosed system is needed

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SAFE BEAM ALIGNMENT

- ANSI REQUIRES approved, written alignment procedures for ALL class 4 laser alignment activities and recommends them for class 3B.
- Exclude unnecessary personnel from the laser area during alignment.
- Where possible, use low-power visible lasers for path simulation of high power lasers, or use high-power lasers at the lowest possible power level.
- Block high-power beams at their source except when actually needed during alignment.
- Alignments should be done only by those who have received laser safety training, are thoroughly familiar with the equipment, and approved by the PI and Laser Safety Officer for alignment.
- The laser cutter uses a class 2 laser for alignment purposes.
- Use the alignment procedures provided by the manufacturer or utilize templates that incorporate all aspects mentioned for alignment in the ANSI standard. Alignment procedures are reviewed and approved by the PI and LSO.

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SAFE BEAM ALIGNMENT

Laser Cutter Instructions for Alignment (by manufacturer): (done only by those approved, with laser safety training)

- 1. Open the top door / glass lid.
- 2. Place a small piece of masking tape across the 3/4" (19 mm) hole in the focus carriage. Gently rub the tape around the edge of the hole so that you can see the outline of the hole through the tape.
- Power on your computer and verify that the Universal Control Panel (UCP) icon is present in the taskbar. If not, activate it by selecting the "Universal Control Panel" icon on your desktop.
- 4. Power on the laser system by pressing the Power switch on the side of the laser system.
- 5. With the top door open, a red dot will appear on the masking tape from the low power red diode laser for aligning. The red dot should appear centered, within 1/8 inch (3 mm). If not, turn off the laser system, remove and re-install the laser cartridge (per instructions pp.16-18) and try again. If the red dot still does not appear centered, please contact our Customer Service Team at 480-609-0297 or e-mail us at support@ulsinc.com.
- 6. Once you have verified laser beam alignment, remove the masking tape. 54

Laser Cutter Manufacturer Information

- Cutting and engraving depth are controlled by specifying the speed of processing, the laser power level, and number of pulses per inch (PPI). See the Printer Driver Interface info.
- Work Area Maximum Size is 32 x 18 in.
- Never operate the laser system without constant supervision of the cutting and engraving process. Exposure to the laser beam may cause ignition of combustible materials which can lead to a fire. A properly maintained fire extinguisher should be kept on hand at all times.
- Allow material to cool, and remove all from machine after use, including scraps.
- It is important to keep the laser system as clean as possible to ensure trouble free operation and best results. Accumulation of dirt and debris on the motion system components will cause uneven or rough engraving, loss of engraving position and premature failure. Accumulation of smoke or dirt on optics can result in loss of laser power and premature failure.
- Always turn the laser engraving system OFF and unplug it before performing any cleaning procedures. Remove loose dirt and debris from inside the laser system with a vacuum cleaner. Clean the processing table surface with either a soap solution, or alcohol, and a cloth or paper towels (acetone can be used in extreme cases to remove gummy deposits, but should be handled carefully as it will melt plastic components of the laser system). Always dampen your paper towel or cloth, never pour or spray any solution directly into the laser system.

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CAUSES AND FACTORS OF LASER ACCIDENTS

- Inadequate training of laser personnel
- Operators unfamiliar with laser equipment
- Defeating safety interlocks
- Improper restoration of equipment following service
- Misaligned optics and upwardly directed beam
- Placing unprotected eye at level of laser beam
- Viewing of laser generated plasmas
- Eye or skin injury of photochemical, beam molecular destruction
- Lack of protection from non-beam hazards
- Inhalation of laser generated air contaminants (LGAC's)
- Fires resulting from ignition of materials
- Failure to follow SOP or safe work practices

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Required Laser Area Postings	CONDITIONS 1. The authorized use location(s) is: Site: Catation 000 2700 Bay Area Boulevard, Houston, 77058 1. The individual designated to perform the functions of laser safety officer for this registration is second to the application for registration or this Certificate of Registration in accordance with 25 TAC \$289.301. 1. The registrant shall comply with the provisions of 25 TAC \$289.203, \$289.204, \$289.205, \$289.301. 2. This certificate and registration exposure of humans is prohibited. Lasers authorized for academic, educational and research are for use with phantoms only. 1. This certificate will remain ineffect until the expiration is taken by the Agency. This does not alleviate the registrant's responsibility to comply with 25 TAC \$289.301. 2. This certificate of <i>Laser Registration exposure</i> of humans is prohibited. Lasers authorized for academic, educational and research are for use with phantoms only. 3. This certificate of <i>Laser Registration</i> dest not alleviate the registrant of the registrant of registration dest the Certificate of Registration and the expiration date, the Certificate of Registration and the spirate of the registrant of the Registration dest not alleviate the registrant of the Registration dest not alleviate the registrant of the Registration dest not alleviate to rem compliance with any outstanding notices of violate of any fee dest.

